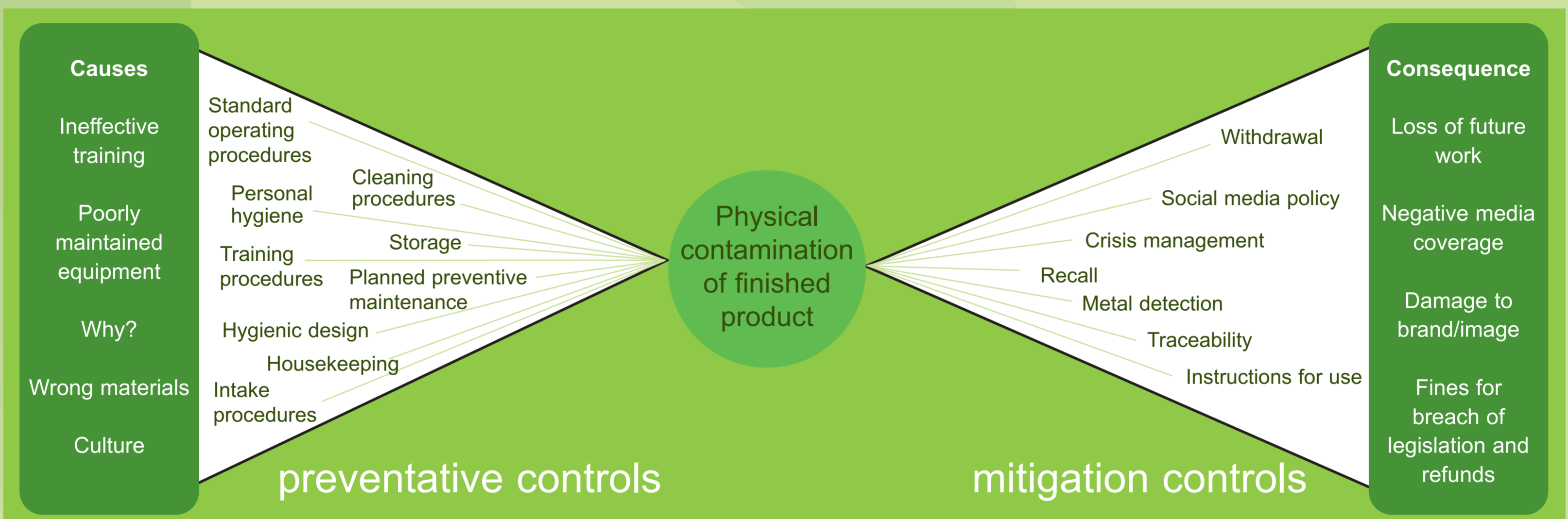
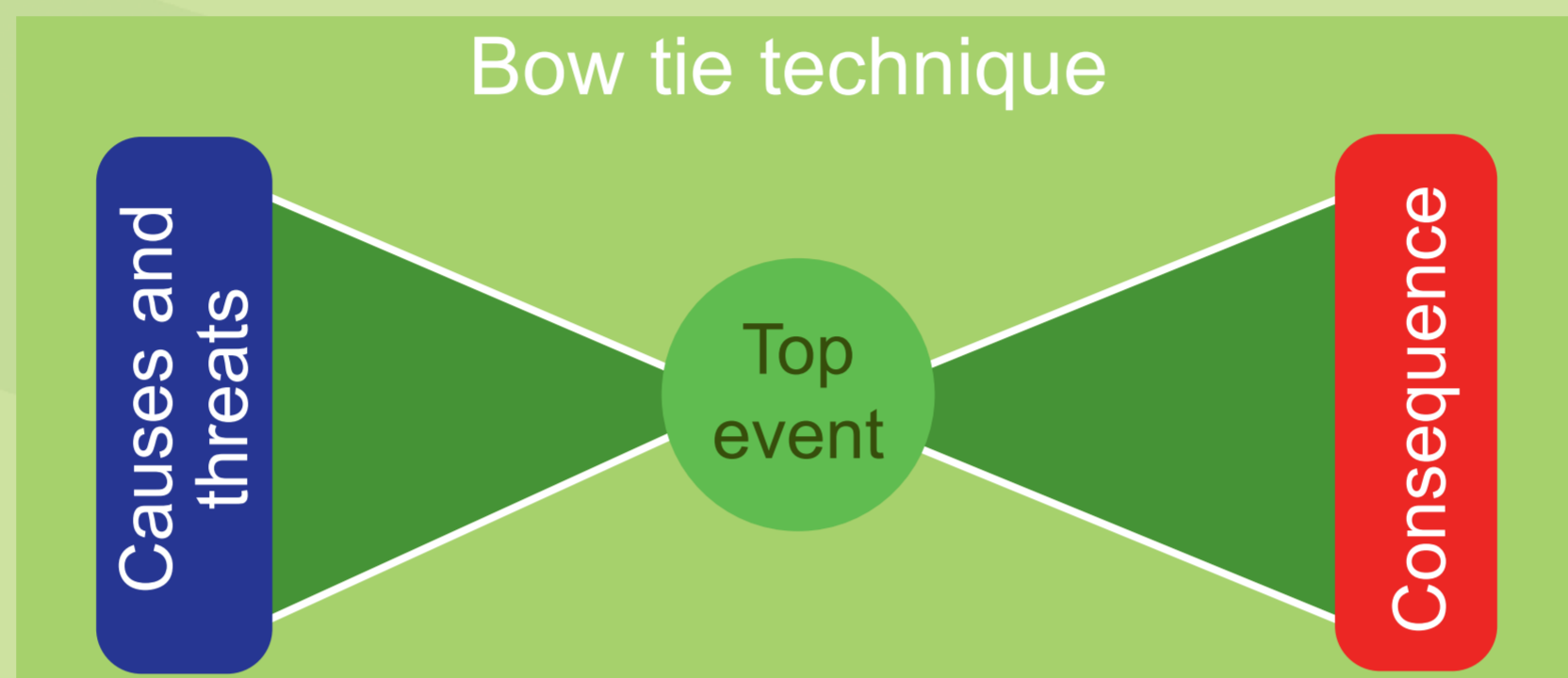


# Integrated food safety management

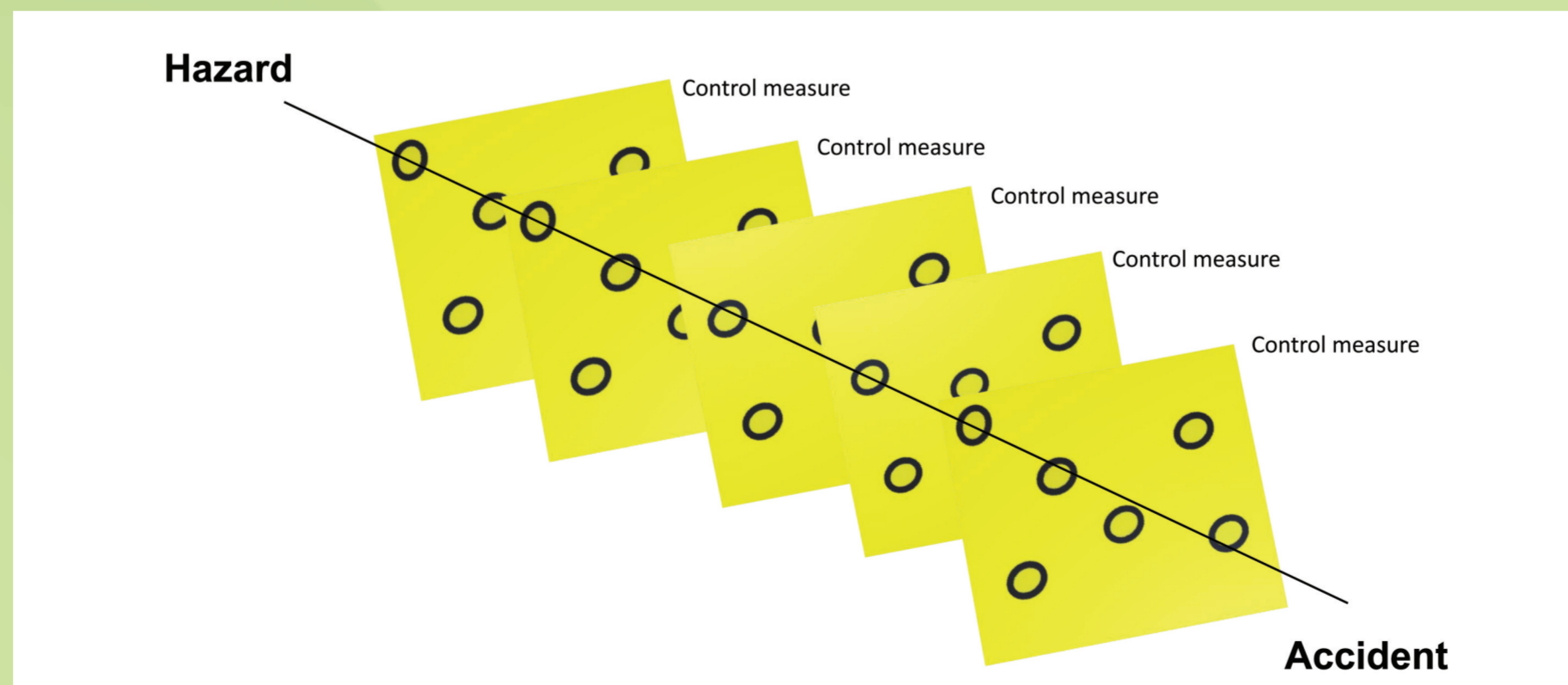
## Bow ties and swiss cheese

New approaches to visualising risk evaluations in food safety management systems



## Based on James Reason Swiss Cheese Model

Ref: Human Error, J. Reason 1990, Cambridge CUP



Get it right first time, all the time, even when no one is looking!