

CONTENTS

1. INTRODUCTION	
2. PRE-TEST DOCUMENTATION	2
3. SELECTING THE APPROACH AND TEST CONDITIONS	7
3.1 Introduction	
3.2 Approach	
3.3 Test conditions	9
4. TEST EQUIPMENT	10
4.1 Introduction	10
4.2 Datalogger	11
4.3 Temperature Sensors	11
4.4 Simulants	12
5. CALIBRATION	13
6. HEAT DISTRIBUTION EXPERIMENT	13
6.1 Introduction	13
6.2 Selection of equipment	13
6.2.1. Batch Static Retorts	14
6.2.2. Batch Static Scramble Packed (crates or crateless)	14
6.2.3. Batch Rotary Retorts	14
6.3 Loading the retort and positioning of temperature sensors	15
6.3.1. Temperature distribution	16
6.3.2. Heating rate (f_h), lag factor (j_h) and lethality (F_0) distribution	16
6.4 Conducting the test	17
6.4.1. Temperature distribution	17
6.4.2. Heating rate (f_h), lag factor (j_h) and lethality (F_0) distribution	17
6.5 Records generated during the test	18
7. APPROACHES TO INTERPRETATION OF HEAT DISTRIBUTION DATA	18
7.1 Temperature distribution study	18

7.1.1. Temperature distribution	18
7.1.2. Temperature stability	19
7.1.3. Existing guidelines to assess the performance of a retort	20
7.2 Heating rate (f_h) and lag factor (j_h) distribution study	21
7.3 Lethality (F ₀) distribution study	22
ABBREVIATIONS	24
GLOSSARY	24
BIBLIOGRAPHY	29
APPENDIX 1	
POTENTIAL INTERFERENCE OF DIFFERENT FACTORS ON THE HEAT DISTRIBUTION OF THE RETORT	31
APPENDIX 2	
DESCRIPTION AND COMPARISON OF TEMPERATURE SENSORS	43
APPENDIX 3	
CALIBRATION OF TEMPERATURE SENSORS AND SIMULANTS	47